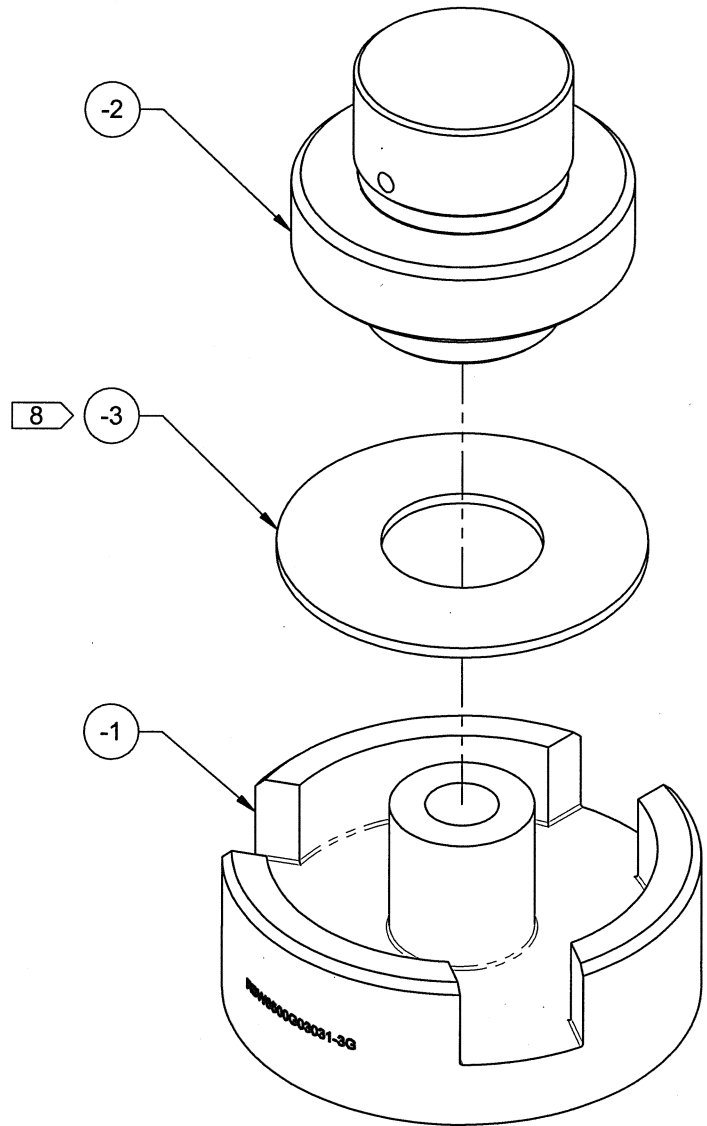
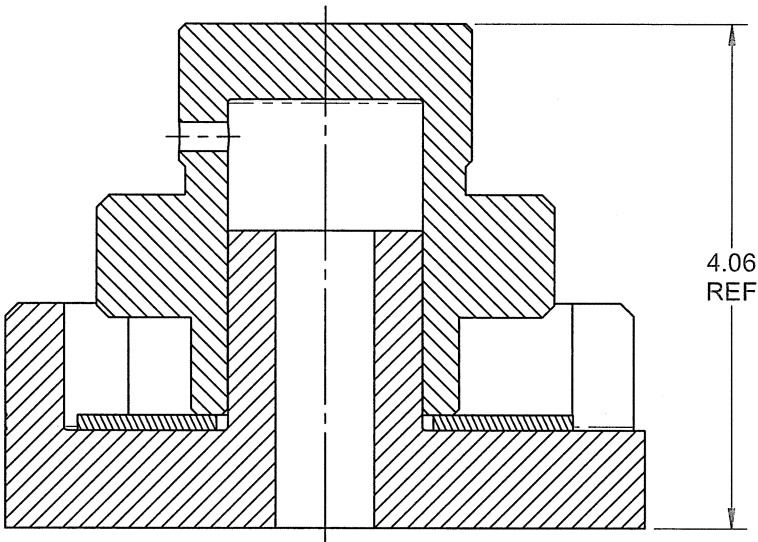
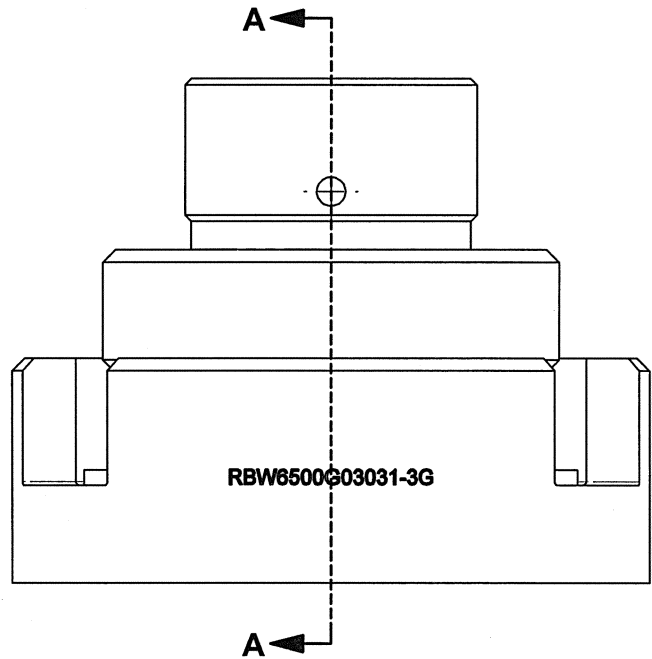


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6500G03031-3G-1	SUPPORT
-2	1	RBW6500G03031-3G-2	PRESS
-3	1	RBW6500G03031-3G-3	PROTECTION



RBW6500G03031-3G BEARING REMOVAL TOOL

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- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) ASSEMBLE ITEM -3 ADHESIVE SIDE ON ITEM -1 AS SHOWN, AND CUT EXCESS IF NECESSARY
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-786	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF		
MFG. APPR.	FK		
APPROVED			
DATE	2019-07-02	TOOL PART #	REV. A
		RBW6500G03031-3G	SHEET 1 OF 4
		TITLE	SCALE
		BEARING REMOVAL TOOL	NTS
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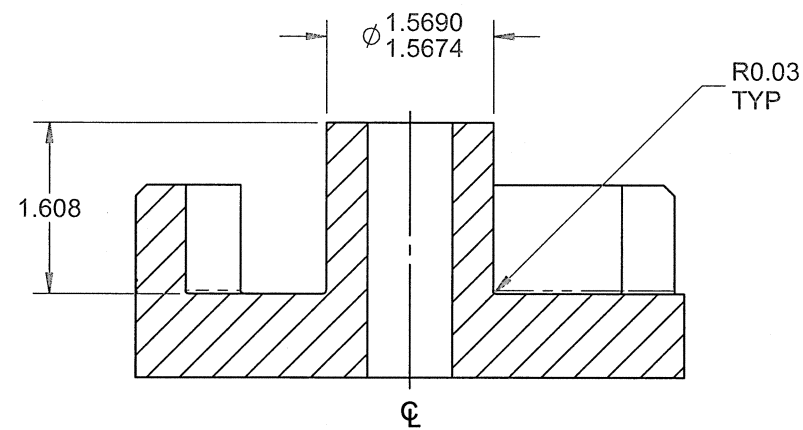
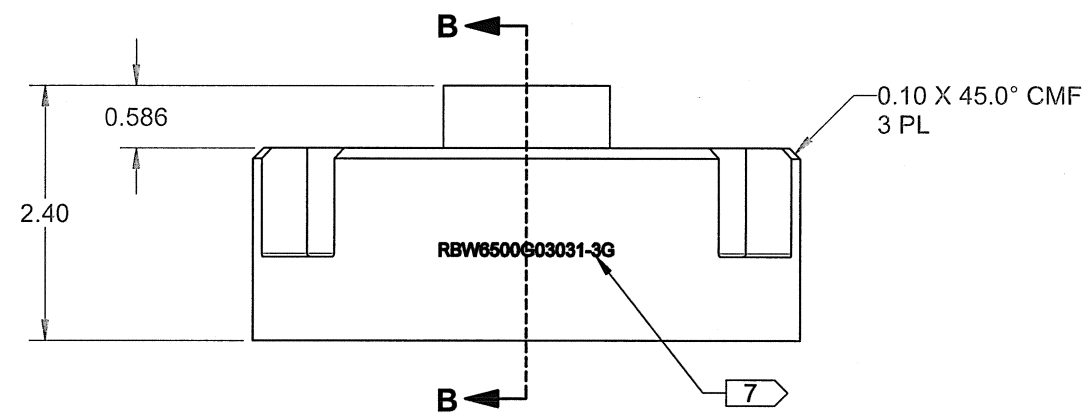
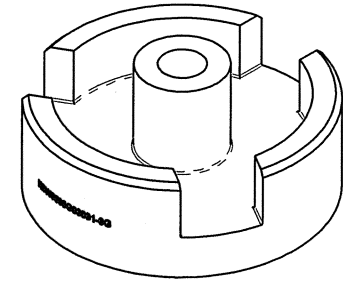
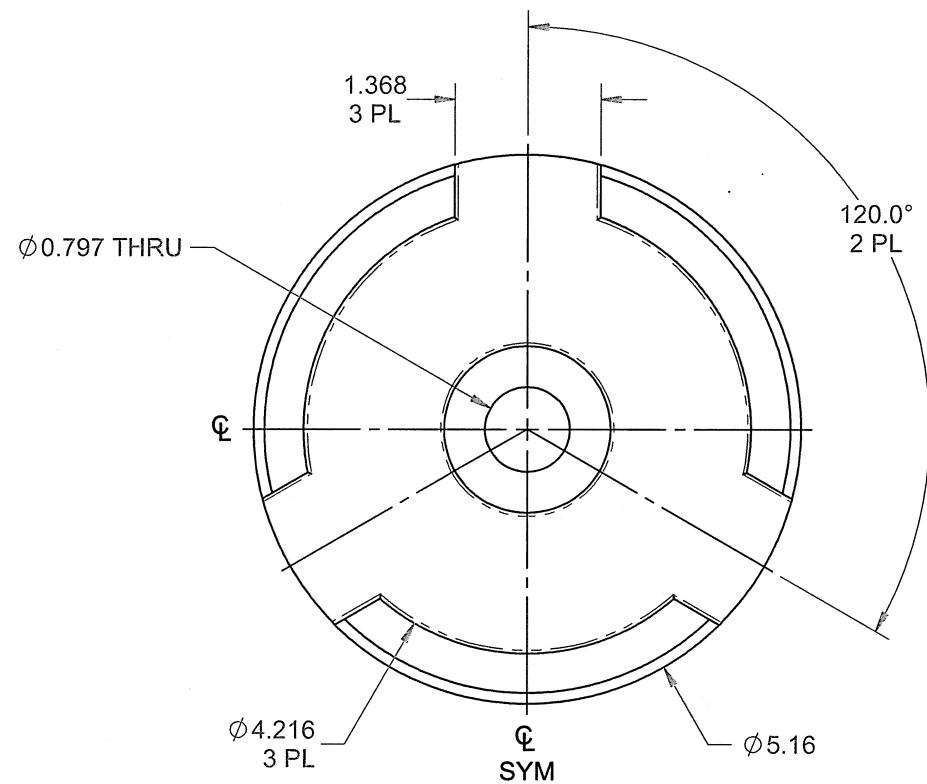
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**SECTION B-B****RBW6500G03031-3G-1 SUPPORT****NOTES:**

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW6500G03031-3G", AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6500G03031-3G	SHEET 2 OF 4
APPROVED		TITLE	SCALE
		BEARING REMOVAL TOOL	NTS
DATE	2019-07-02	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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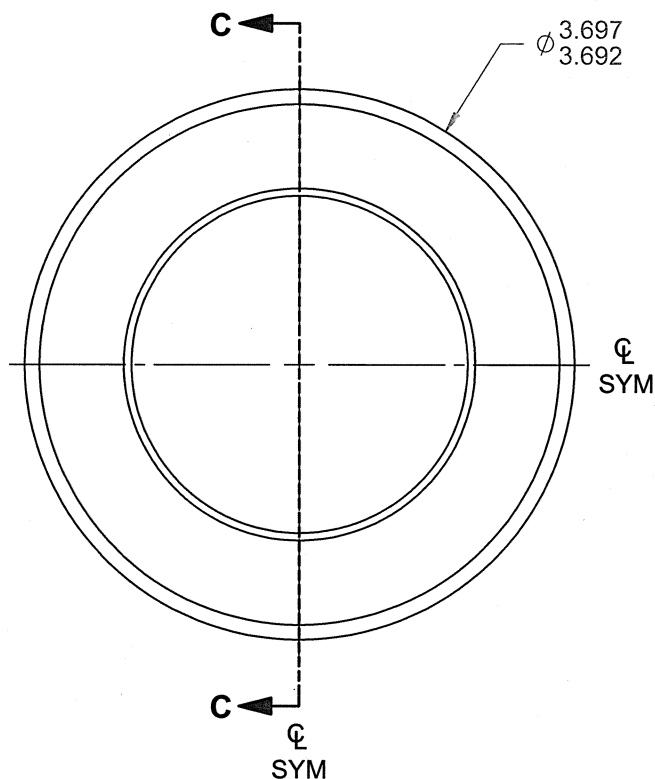
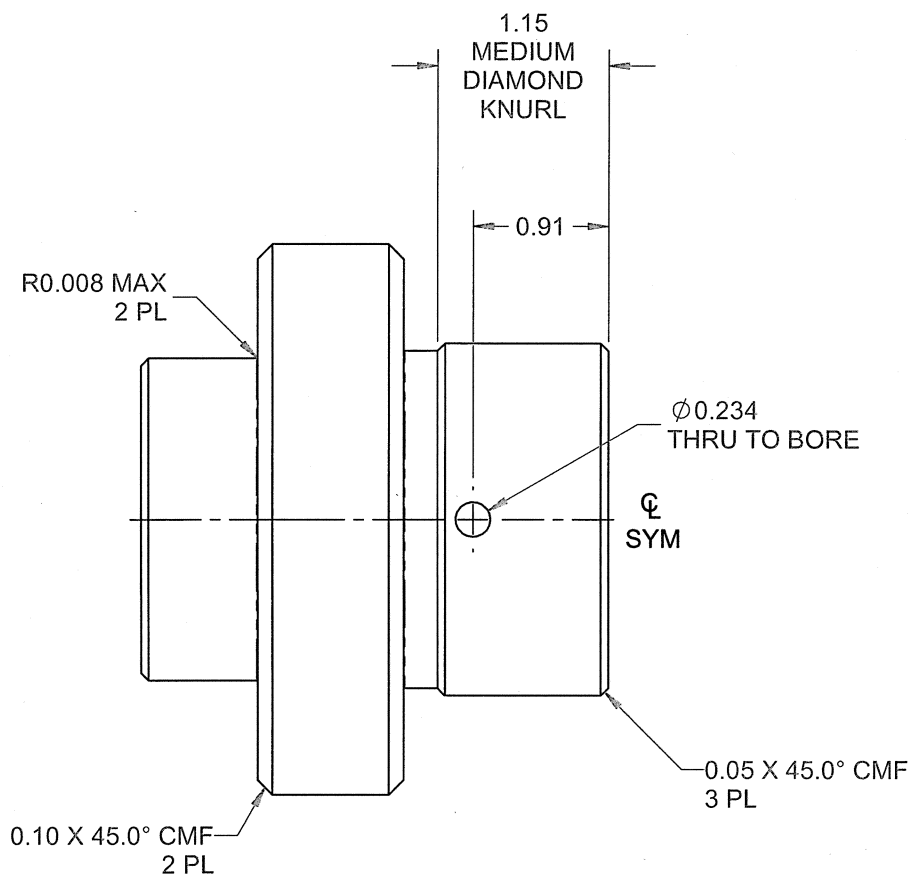
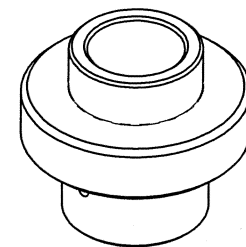
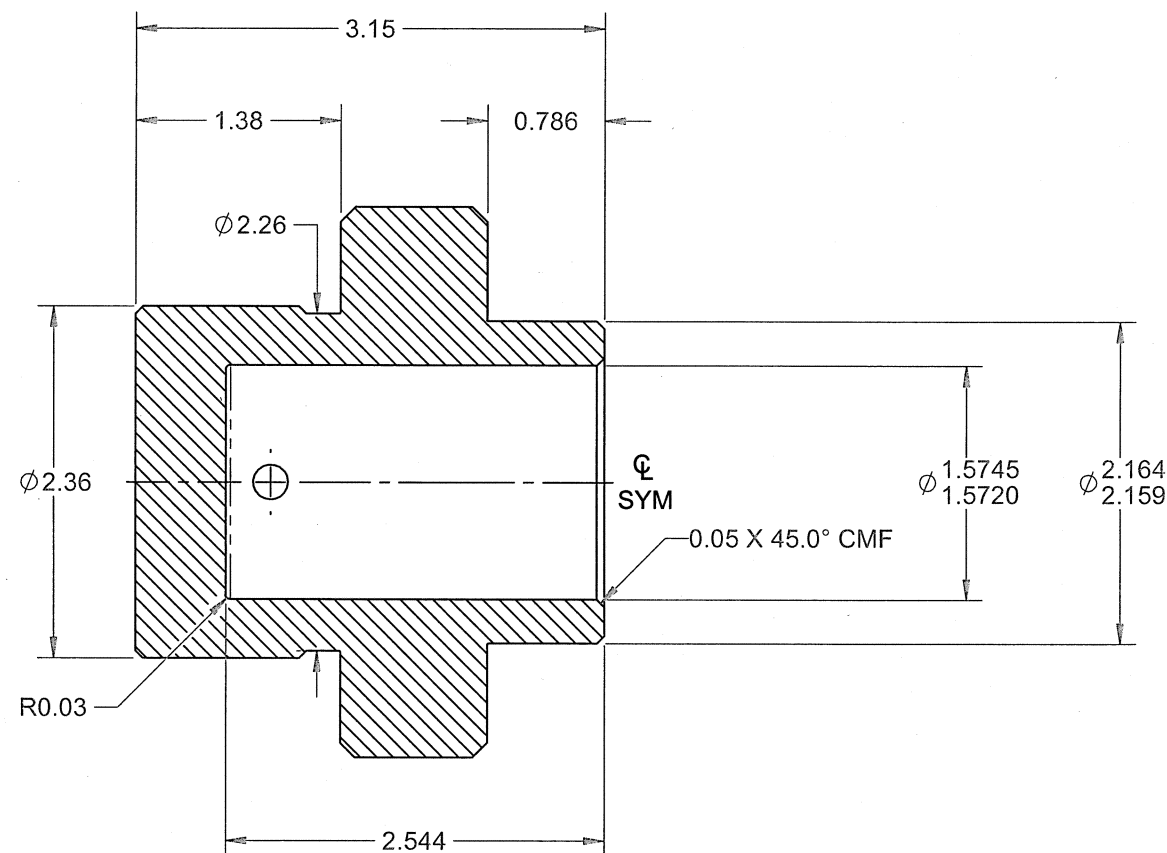
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**RBW6500G03031-3G-2 PRESS****SECTION C-C****NOTES:**

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6500G03031-3G	SHEET 3 OF 4
APPROVED		TITLE	SCALE
		BEARING REMOVAL TOOL	NTS
DATE	2019-07-02	COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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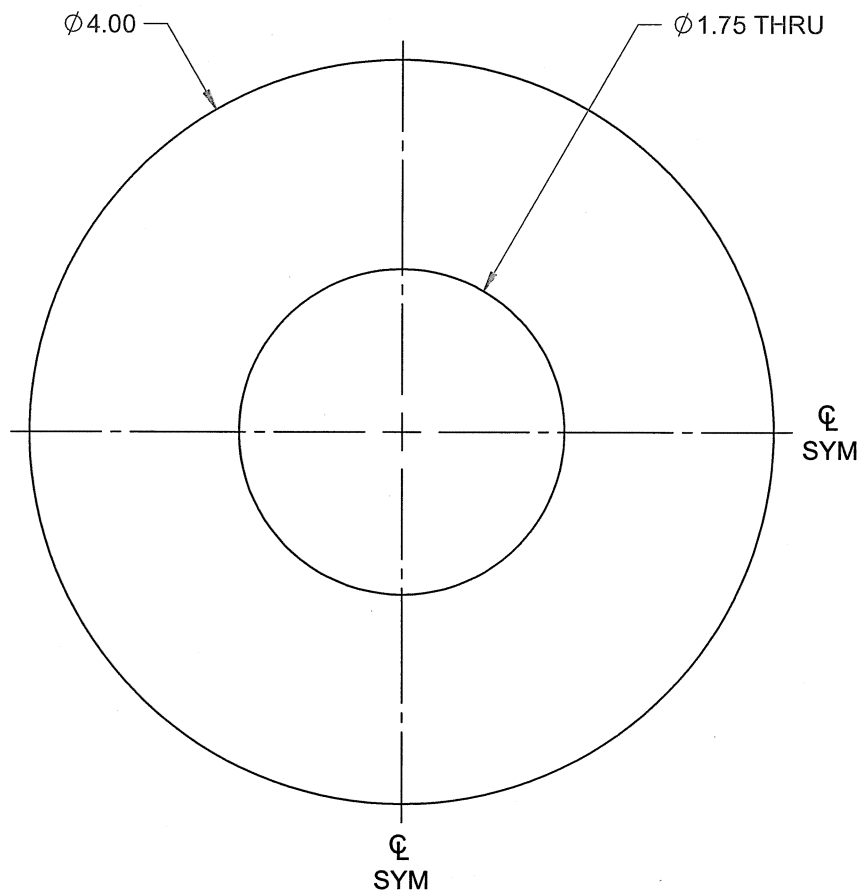
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
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**RBW6500G03031-3G-3 PROTECTION****NOTES:**

- 1) MATERIAL: McMaster#1374N15 OR EQUIV. (NEOPRENE RUBBER SHEET 60A DUROMETER 1/8" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6500G03031-3G	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DATE	2019-07-02	BEARING REMOVAL TOOL	NTS 
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